

Amendments to the Specification:

Please replace the title as follows:

**IMAGE FORMING APPARATUS WITH PROCESSING UNIT THAT CAN BE
REMOVED FROM THE IMAGE FORMING APPARATUS WITHOUT REMOVING
EXPOSING DEVICES**

Please replace paragraph [0048] with the following rewritten paragraph:

[0048] The developing unit casing 31 is disposed so that its front wall extends in the vertical direction. An upper front corner of the developing unit casing 31 is curved when viewed from the side, so as to continuously extend from the upper wall. A lower front corner of the developing unit casing 31 is also curved so as to extend toward the rear along a rotation path of the agitator 38 provided in the toner ~~hopper 23~~^{hopper 32}. Further, a lower end portion of the front wall serves as a cover of the toner supply roller 33 and the developing roller 34. A second contacting portion 39 is provided at the front wall of the developing unit casing 31, near a position corresponding to the position where the agitator 38 is provided. The second contacting portion 39 protrudes toward the front and extends in the width direction of the developing unit casing 31.